



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-742-013
Job Sheet 203475



Part No: D412-742-013

Job Qty: 1 pcs

Part Name: Skidtube Fits LH or RH High Gear, DART (Apical) Tri-Bag Float Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/19

Job Tracking No:

Due Date: 12/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev: A 05.10.13 New Issue KJ/JLM IPP Rev:B 06-06-08 As per DSI9336 JLM IPP Rev:C 07-05-28 As per Rev C JLM IPP rev D 07.11.01 ecn 1053P EC IPP rev E 07.11.27 ecn 1072 EC verified:DD IPP Rev:F 08-09-08 ecn 08-510 DD verified:EC IPP Rev:G 09-01-23 as per DSI9441 DD verified:EC IPP Rev:H 11.11.01 as per DSI9517 REV.B DD verified:EC IPP rev:I 12.01.12 PER IIN REV.E DD VERF:JLM IPP REV:J 17.05.10 AS PER CHG010 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
115	Packaging 1 - Pick Kit	1 pcs		12/2/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	NOV 29 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		

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CANADA
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Container No: S236404

Part: D412-742-013

Job No: 203475

Serial No/Batch: S236404

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR01583SE 18/10/17, 18/10/18, 18/10/19, 18/10/20, 18/10/21, 18/10/22, 18/10/23, 18/10/24, 18/10/25, 18/10/26, 18/10/27, 18/10/28, 18/10/29, 18/10/30, 18/11/01, 18/11/02, 18/11/03, 18/11/04, 18/11/05, 18/11/06, 18/11/07, 18/11/08, 18/11/09, 18/11/10, 18/11/11, 18/11/12, 18/11/13, 18/11/14, 18/11/15, 18/11/16, 18/11/17, 18/11/18, 18/11/19, 18/11/20, 18/11/21, 18/11/22, 18/11/23, 18/11/24, 18/11/25, 18/11/26, 18/11/27, 18/11/28, 18/11/29, 18/11/30, 18/12/01, 18/12/02, 18/12/03, 18/12/04, 18/12/05, 18/12/06, 18/12/07, 18/12/08, 18/12/09, 18/12/10, 18/12/11, 18/12/12, 18/12/13, 18/12/14, 18/12/15, 18/12/16, 18/12/17, 18/12/18, 18/12/19, 18/12/20, 18/12/21, 18/12/22, 18/12/23, 18/12/24, 18/12/25, 18/12/26, 18/12/27, 18/12/28, 18/12/29, 18/12/30, 19/01/01, 19/01/02, 19/01/03, 19/01/04, 19/01/05, 19/01/06, 19/01/07, 19/01/08, 19/01/09, 19/01/10, 19/01/11, 19/01/12, 19/01/13, 19/01/14, 19/01/15, 19/01/16, 19/01/17, 19/01/18, 19/01/19, 19/01/20, 19/01/21, 19/01/22, 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				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	1 pcs	12/2/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
130	Packaging 3-1 - Stock - B4B	1 pcs	12/2/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
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					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	12/2/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	12/2/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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Part Op 115 - (Pick Kit)
 Descriptions: 120 - QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP D412-742-013
 135 - (Document Control) Photocopy bluefile and create labels per PPP D412-742-013 CHG0010
 140 - (QC21- Final Inspection - Work Order Release)

013201

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	1 Ea (1 ea)	115-Packaging 1 - Pick Kit	5217965
AN3C40A	Bolt	1 Ea (1 ea)	115-Packaging 1 - Pick Kit	5089958
AN3C41A	Bolt	1 Ea (1 ea)	115-Packaging 1 - Pick Kit	M137074
AN3C42A	Bolt	1 Ea (1 ea)	115-Packaging 1 - Pick Kit	5201295
AN3C43A	Bolt	4 Ea (4 ea)	115-Packaging 1 - Pick Kit	5049456
AN3C46A	Bolt	5 Ea (5 ea)	115-Packaging 1 - Pick Kit	5207727
AN4C47A	Bolt	4 Ea (4 ea)	115-Packaging 1 - Pick Kit	5231140
AN4C52A	Bolt	4 Ea (4 ea)	115-Packaging 1 - Pick Kit	5231108
AN4C53A	Bolt	4 Ea (4 ea)	115-Packaging 1 - Pick Kit	5235894
AN4C6A	Bolt	16 Ea (16 ea)	115-Packaging 1 - Pick Kit	5218056
AN4C7A	Bolt	4 Ea (4 ea)	115-Packaging 1 - Pick Kit	5222451
AN6C12A	Bolt	8 Ea (8 ea)	115-Packaging 1 - Pick Kit	5140408
D2571	Saddle, Fwd, Out	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5172277
D2572	Saddle, Fwd, In	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5225353
D2573	Saddle, Aft, Out	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5177313
D2574	Saddle, Aft, In	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5226870
D2747	Set Screw	4 pcs (4 ea)	115-Packaging 1 - Pick Kit	5176125
D2876	Saddle Spacer	2 pcs (2 ea)	115-Packaging 1 - Pick Kit	5210259
D2877	Saddle Spacer	2 pcs (2 ea)	115-Packaging 1 - Pick Kit	5210379
D3403-1	Bushing	8 pcs (8 ea)	115-Packaging 1 - Pick Kit	5089331
D3403-3	Bushing	8 pcs (8 ea)	115-Packaging 1 - Pick Kit	5144381
D3403-5	Bushing	8 pcs (8 ea)	115-Packaging 1 - Pick Kit	5151480
D3405-041	Ground Handling Lug	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5208250
D3405-043	Ground Handling Lug	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5206454
D3407-041	Tow Ring	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5210212
D3417-3	Washer	2 pcs (2 ea)	115-Packaging 1 - Pick Kit	5089188
D3456-1	Washer	1 pcs (1 ea)	115-Packaging 1 - Pick Kit	5199355
D3533-1	Set Screw	2 pcs (2 ea)	115-Packaging 1 - Pick Kit	5203845
D3672-11	Washer	8 pcs (8 ea)	115-Packaging 1 - Pick Kit	F153353
D3672-3	Washer, Phenolic	32 pcs (32 ea)	115-Packaging 1 - Pick Kit	5219430
D3672-9	Washer	8 pcs (8 ea)	115-Packaging 1 -	F153355

Plex 11/20/19 10:25 AM Dart.lajeunesse.marie

D412-742-043	Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) Tri-Bag	1 pcs (1 ea)	Pick Kit	115-Packaging 1 -
MS21043-3	Float Comp.	13 Ea (13 ea)	Pick Kit	115-Packaging 1 -
MS21043-4	Nut	29 Ea (29 ea)	Pick Kit	115-Packaging 1 -
NAS1149C0332R	Washer (AN960C10L)	26 Ea (26 ea)	Pick Kit	115-Packaging 1 -
NAS1149C0432R	Washer (AN960C416L)	32 Ea (32 ea)	Pick Kit	115-Packaging 1 -
NAS1149C0632R	Washer (AN960C616L)	8 pcs (8 ea)	Pick Kit	115-Packaging 1 -

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
115-Packaging 1 - Pick Kit	AN3C37A	1	95	0
	AN3C40A	1	53	0
	AN3C41A	1	251	0
	AN3C42A	1	65	0
	AN3C43A	4	45	0
	AN3C46A	5	321	0
	AN4C47A	4	78	0
	AN4C52A	4	124	0
	AN4C53A	4	25	0
	AN4C6A	16	654	0
	AN4C7A	4	141	0
	AN6C12A	8	79	0
	D2571	1	19	0
	D2572	1	18	0
	D2573	1	21	0
	D2574	1	21	0
	D2747	4	92	0
	D2876	2	69	0
	D2877	2	57	0
	D3403-1	8	65	0
	D3403-3	8	80	0
	D3403-5	8	68	0
	D3405-041	1	38	0
	D3405-043	1	20	0
	D3407-041	1	22	0
	D3417-3	2	34	0
	D3456-1	1	118	0
	D3533-1	2	143	0
	D3672-11	8	449	0
	D3672-3	32	743	0
	D3672-9	8	439	0
	D412-742-043	1	2	0
	MS21043-3	13	1,134	0
	MS21043-4	29	1,713	0
	NAS1149C0332R	26	5,233	0
	NAS1149C0432R	32	2,895	0
	NAS1149C0632R	8	451	0

Part Specifications

Specifications could not be found.

Plex 11/20/19 10:25 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



RELEASED
18.06.12

m.h.

PPP

Part Number	D412-742-013
Description	Float Skidtube

Box Part Number	MBX104	Dimension	201 x 12 x 6
Other Packaging	MF6812		
Logo Decals	D2728-1		

Packaging Instructions and Decal Placement

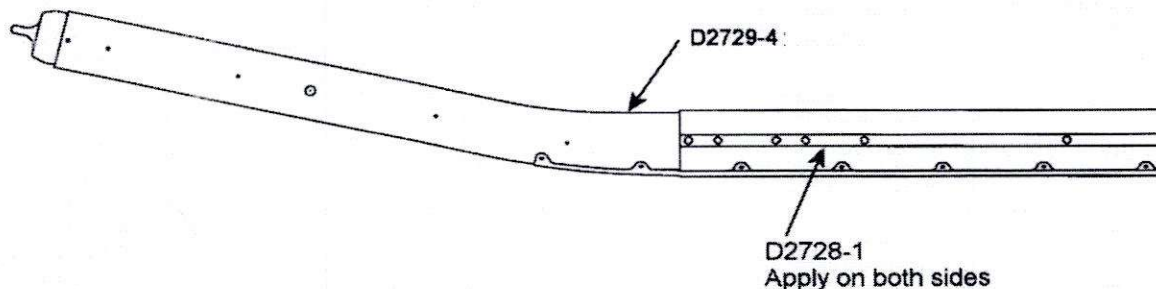
D412-742-013

Apply label D2729-4 and D2728-1 as per drawing.

Wrap float skidtube in plastic. Place MF6812 at each end of box and one at each corner at bottom of box.

Place (4) pieces of MF6812 in bottom of box. Put float skidtube in box. Put all of the hardware in box 21 and identify on top with a marker and place in the middle of box in between the MF6812. Place MF6812 on top to correspond with foam on the bottom and close box. Add in two pieces of edge board to inside top of skidtube box. Apply Dart tape. Apply strapping after first Dart logo, thereafter applying strapping after every second Dart logo. Add four pieces of edge board, one per angle of box. Staple ends. Tie wrap over top again.

Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014.



D2729-4

D2729-3

DART 1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL: 1-613-632-5200 www.dartaerospace.com			
PATENT	US #5735484 / CA #2222184 / EURO #0828655		
P/N	D412-742-013	CHG	CHG010
DESC	Float Skidtube	STC	SR01583SE
LOT	SXXXXXX	STC	SH05-37
MODEL	Bell 205/210/212/412/AB412	STC	
TC APPROVAL # 09-89		MADE IN CANADA	

DAS
16
3-58

18/06/12

Revision: M
Date: 18.05.25

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200
FLOAT SKIDTUBE		
P/N: D412-742-013		CHG010
S/N: SXXXXXX		

(CONTINUED FROM PAGE 21)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

5.2 D412-742-013 (DART TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 22)